



BLEED INSTRUCTIONS

ROCKSHOX REVERB / XLOC

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KIT CONTENTS

- 2X 20ML SYRINGE ASSEMBLIES COMPLETE WITH;
- TUBING, O-RINGS & BLEED ADAPTORS
- 2X TORX SCREWDRIVER BITS
- 100ML 2.5WT SUSPENSION OIL
- 1X PAIR OF NITRILE (LATEX FREE) GLOVES

SEATPOST ANATOMY

- A Remote Hose B Minimum Insertion Line C Top Cap
D Remote Assembly E Actuator F Speed Adjuster
G Bleed Port / Bleed Screw

1 Push the remote actuator to extend the seat post to its full height.

2 If you're using a bike stand go ahead and clamp your bike into the stand making sure to place the clamp below the top cap [C]. You may have to raise the seat post to do this.

NOTE: Be careful not to trap the hose within the clamp as this can damage the seat post.

3 Turn the speed adjuster [F] on the remote counter-clockwise to the *Full Slow* position (this is the opposite direction of the arrow printed on the speed adjuster).

4 Orientate the bike so that the remote is higher than the top of the saddle.

5 Use the T25 Torx bit to loosen the remote clamp bolt then rotate the remote so that the bleed screw is at the highest point on the remote. Re-tighten the clamp bolt just enough to prevent the remote assembly from rotating on the handlebar. Place an oil pan on the floor directly beneath the remote.

6 Use the T10 Torx bit to remove the both the seat post and remote assembly bleed screws. Note the difference between the two so that they are put back correctly. Set them aside.

7 Prepare the first bleed syringe by filling it $\frac{3}{4}$ full of 2.5wt oil. Hold the syringe with the tip pointed up and slowly push any air from the syringe. Then thread the syringe into the remote assembly bleed port.

8 Prepare the second, empty, syringe by pushing the plunger all the way in and threading it into the seat post bleed port.

9 Purge the system of air and fill it with oil by holding both syringes upright, gently push on the remote assembly syringe plunger and gently pull up on the seat post syringe plunger at the same time. This will force oil and any air bubbles through the remote assembly, remote hose, seat post, and into the seat post syringe.

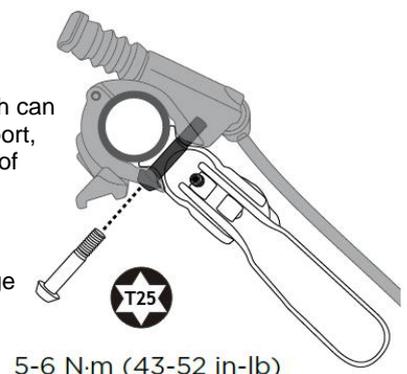
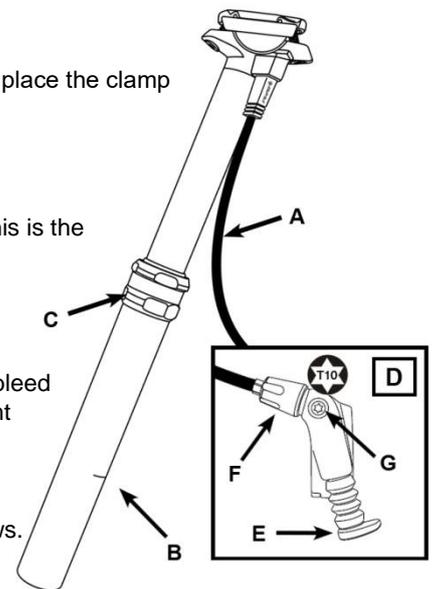
Continue to push on the remote assembly syringe plunger until it is nearly empty.

NOTE: At this point, an excessive amount of air may accumulate in the seat post syringe which can make the bleed process difficult. If this occurs, unthread the seat post syringe from the bleed port, hold the syringe with the tip pointed up, place a rag around the tip and slowly push any air out of the syringe. Thread the syringe back into the seat post bleed port.

10 Bleed any remaining air from the system by holding both syringes upright, gently push on the seat post syringe plunger until the syringe is nearly empty and pull up on the remote syringe at the same time. You should see air bubbles and oil moving into the remote syringe. Then, gently push on the remote assembly syringe plunger until the syringe is nearly empty and pull up on the seat post syringe at the same time. You may see air bubbles in the oil as oil fills the seat post syringe.

Cycle the oil between the seat post and remote assembly syringes, by pushing and pulling, until no more air bubbles transfer into either syringe. Finish the process of cycling the oil between the seat post and remote assembly with a firm push on the seat post syringe plunger until the syringe is nearly empty and pulling up on the remote syringe at the same time.

11 Unthread the syringe from the seat post bleed port. Use a T10 Torx to thread the seat post bleed screw (the bleed screw with the flat base and o-ring) into the seat post bleed port and tighten it to 1.7 N·m (15 in·lb).



- 12** Dislodge any remaining bubbles from inside the remote assembly. While pushing on the remote assembly syringe plunger, press the remote actuator 8 times then turn the speed adjuster back and forth 4 times. Pull up on the syringe plunger to remove any air bubbles that may have been dislodged from the remote assembly. Repeat until no more air bubbles come out of the remote assembly.
- 13** Complete the bleed process by pushing the remote assembly syringe plunger one final time to force the remote actuator to return to the fully extended position. Continue to push on the syringe plunger and turn the speed adjuster on the remote counter-clockwise to the *Full Slow* position (this is opposite the direction of the arrow printed on the speed adjuster). Unthread the syringe from the remote assembly.
- 14** Use the T10 Torx to thread the remote assembly bleed screw (the bleed screw with the pointed base) into the seat post bleed port and tighten it to 1.7 N·m (15 in-lb). Then use the T25 Torx to loosen the remote clamp bolt. Rotate the remote to the desired position on the handlebar. Tighten the remote clamp bolt to 5-6 N·m (43-52 in-lb).
- 15** Turn the speed adjuster to the desired setting.
- 16** Secure the remote hose to the bicycle frame.
- 17** Spray isopropyl alcohol on the remote assembly, remote hose, and seat post and clean them with a lint free rag.
- 18** Remove the bicycle from the bike stand.
- 19** Set the seat post to the desired height then tighten the seat post binder bolt/quick release to the frame manufacturer's recommendation. Do not exceed 6.7 N·m (60 in-lb).
- 20** Now you're ready to ride.

FOR ADDITIONAL SUPPORT, INCLUDING VIDEOS ON THE BLEED PROCESS, PLEASE VISIT OUR WEBSITE

www.epicleedsolutions.com